

41

Date: Wednesday, 9/12/2007 12:16:08 PM  
 User: Kim Johnston

## Process Sheet

|   |                                 |
|---|---------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services  | Drawing Name : GHW KIT          |
| Job Number : 34627                              |                                 |
| Estimate Number : 10249                         |                                 |
| P.O. Number : N/A                               | Part Number : D206648013        |
| This Issue : 9/12/2007 S.O. No. : N/A           | Drawing Number : D206-648 REV A |
| Prsht Rev. : NC                                 | Project Number : N/A            |
| First Issue : N/A Type : LANDING GEAR           | Drawing Revision : A            |
| Previous Run : 33666                            | Material : N/A                  |
| Written By : <u>[Signature]</u>                 | Due Date : 10/10/2007           |
| Checked & Approved By : <u>[Signature]</u>      | Qty: <u>70</u> Um: Each         |
| Comment : Est Rev: A 05.09.23 New issue .KJ/JLM |                                 |

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-648-013 CHG001

E

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D2652

Bushing



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

D2652

Bushing

33993

SP

4.0

D3414041

LUG ASSEMBLY



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3414-041

Lug Assembly

33843

SP

5.0

AN3C37A



Comment: Qty.: 4.0000 EACH(s)/Unit Total : 40.0000 EACH(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN3C37A

Bolt

A105729

7/9/27 SP

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: LD Date: 07/07/08  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Wednesday, 9/12/2007 12:16:08 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW KIT

Job Number: 34627

Part Number: D206648013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960C10

WASHER



Comment: Qty.: 4.0000 EACH(s)/Unit Total : 40.0000 EACH(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960C10

Washer

M101064

SP

7.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total : 200.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

20 MS21043-3

Nut

M105728

7/9/27

SP

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5/26/28

(7)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-648-013

NEVA

6/9/28

(7)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

12/07/28

Job Completion



W 8/09/28

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

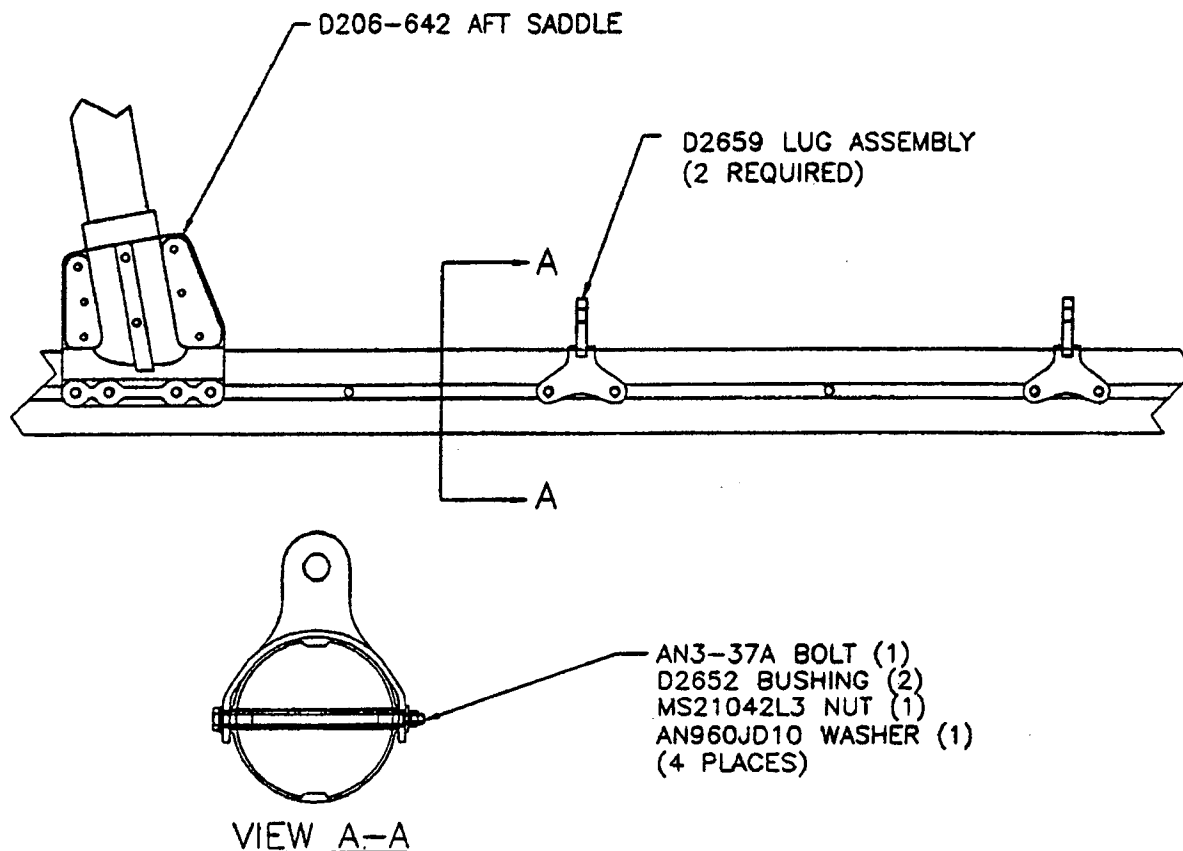
| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries



|                               |                                |  |                        |
|-------------------------------|--------------------------------|--|------------------------|
| DESIGN<br><i>[Signature]</i>  | DRAWN BY<br><i>[Signature]</i> | DART AEROSPACE LTD<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>D206-648                                      | REV. A<br>SHEET 1 OF 1 |
| DATE<br>97:08:24              |                                | TITLE<br>GND HANDLING WHEEL (GHW) INST. NTS                  |                        |
| A                             | 97.11.03                       | NEW ISSUE  |                        |

TO ADAPT STANDARD BELL GROUND HANDLING WHEELS TO DART 206L/L1/L3/L4/407 SKIDTUBES, INSTALL THE D2659 LUG ASSEMBLIES AS SHOWN BELOW:



D206-648 GROUND HANDLING WHEEL ADAPTORS MAY BE INSTALLED ON D206-642 SKIDTUBE INSTALLATIONS IN FLIGHT. IF INSTALLED, THE WEIGHT AND BALANCE INFORMATION IS AS FOLLOWS:

|  | WEIGHT           | LONG. ARM          | MOMENT                 |
|--|------------------|--------------------|------------------------|
| 206L/L1/L3/L4 ON LOW GEAR<br>(D206-642-311/312)  | 1.3 lb<br>0.6 kg | 126.8 in<br>3.22 m | 165 lb in<br>1.93 kg m |
| 206L/L1/L3/L4 ON HIGH GEAR<br>(D206-642-411/412) | 1.3 lb<br>0.6 kg | 128.0 in<br>3.25 m | 166 lb in<br>1.95 kg m |
| 407 ON LOW GEAR<br>(D206-642-311/312)            | 1.3 lb<br>0.6 kg | 127.0 in<br>3.23 m | 165 lb in<br>1.94 kg m |
| 407 ON HIGH GEAR<br>(D206-642-311/312)           | 1.3 lb<br>0.6 kg | 124.8 in<br>3.16 m | 162 lb in<br>1.90 kg m |

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34627